

Process Water Standards

Description	Unit	Data
Conductivity	µS/cm	Approx. 50
TDS	mg/l	Less than 25
Na+	mg/l	Less than 7
Ca++	mg/l	Less than 0.3
Mg++	mg/l	Less than 0.7
K+	mg/l	Less than 0.5
Fe++	mg/l	Less than 0.03
Cu++	mg/l	Less than 0.03
Ni++	mg/l	Less than 0.02
HCO ₃ ⁻	mg/l	Less than 1
Cl ⁻	mg/l	Less than 13
SO ₄ ⁻	mg/l	Less than 2
pH		6 – 6.5
O ₂	µg/l	Less than 2
CO ₂	mg/l	Less than 2
LSI value		Approx.-4 ~ -5.